## WHAT IS CLAIMED IS:

1. A system semiconductor dévice, comprising:

a system LSI cell portion which includes a plurality of functional blocks for realizing specific functions, each of the functional blocks serving as a unit circuit and being arranged on a semiconductor chip; and

a global wiring layer which has a wiring layer on a semiconductor substrate and which is laminated with the system LSI cell portion such that the functional blocks are electrically connected to each other.

A system semiconductor device as claimed in claim 1, wherein:

 a plurality of the system LSI cell portions are formed on a

semiconductor wafer,

a plurality of the global wiring layers are formed on the semiconductor substrate, and

the semiconductor wafer and the semiconductor substrate are laminated, diced and separated to obtain a plurality of the system semiconductor devices.

- 3. A system semiconductor device claimed in claim 1, wherein: the global wiring layer comprises; a first wiring layer formed on the semiconductor substrate, an insulating layer formed on the first wiring layer, and a second wiring layer and an adhesive layer formed on the insulating layer.
- 4. A system semiconductor device claimed in claim 1, wherein: the global wiring layer comprises; a first wiring layer formed on an organic substrate, an insulating layer formed on the first wiring layer, and a second wiring layer and an adhesive layer formed on the insulating layer.

23

5. A system semiconductor device as claimed in claim 1, wherein: the global wiring layer comprises; a first wiring layer formed on the semiconductor substrate, an insulating layer formed on the first wiring layer, a second wiring layer formed on the insulating layer, and inner bumps formed on the second wiring layer.

- 6. A system semiconductor device claimed in claim 1, wherein: the global wiring layer comprises; a first wiring layer formed on an organic substrate, an insulating layer formed on the first wiring layer, a second wiring layer formed on the insulating layer, and inner bumps formed on the second wiring layer.
- 7. A system semiconductor device as claimed in claim 3, wherein; the insulating layer includes a via which electrically connects the first wiring layer with the second wiring layer.
- 8. A system semiconductor device as claimed in claim 1, wherein: the global wiring layer has bumps for electrically connecting to an external circuit on a surface thereof.
- the global wiring layer includes buried vias which electrically connect the functional blocks to an external circuit.
- 5. 10. A system semiconductor device as claimed in claim 1, wherein:

the global wiring layer has at least one or more of the wiring layers.

11. A system semiconductor defice as claimed in claim 3,

wherein:

the global wiring layer has at least one or more of the insulating layers.

Sub 3

12. A method of manufacturing a system semiconductor device, comprising the steps of:

fabricating a system LSI cell portion by forming a plurality of functional blocks which are serve as unit circuits and realize specific functions on a semiconductor chip,

fabricating a global wiring layer by forming a wiring layer on a semiconductor substrate, and

laminating the system LSI cell portion with the global wiring layer such that the functional blocks are electrically connected to each other.

10 · 13. A method as claimed in claim 12, wherein:

forming a plurality of the system LSI cell portions on a semiconductor wafer,

forming a plurality of the global wiring layers on the semiconductor substrate,

laminating the semiconductor wafer and the semiconductor substrate, and

dicing and separating the laminated semiconductor wafer and the semiconductor substrate to obtain a plurality of the system semiconductor devices.

II. 14. A method as claimed in claim 12, wherein:

the global wiring layer is formed by sequentially laminating a first wiring, an insulating layer, a second wiring layer, and an adhesive layer on the semiconductor substrate.

14.15. A method as claimed in claim 12, wherein:

the global wiring layer is formed by sequentially laminating a first wiring layer, an insulating layer, a second wiring layer, and an adhesive layer on an organic substrate.

16. A method as claimed in claim 12, wherein: the global wiring layer is formed by sequentially laminating a first

Smp H

25





wiring layer, a second wiring layer, and inner bumps on the semiconductor substrate.

17. A method as claimed in claim 12, wherein:

the global wiring layer is formed by sequentially laminating a first wiring layer, an insulating layer, a second wiring layer, and inner bumps on an organic substrate.

12. 16. A method as claimed in claim 14, further comprising the following step:

forming a via for electrically connecting the first wiring layer with the second wiring layer in the insulating film.

15. 19. A method as claimed in claim 12, further comprising the following step:

forming bumps for electrically connecting to an external circuit on the global wiring layer.

16.26. A method as claimed in claim 12, further comprising the following step:

forming buried vias for electrically connecting the functional blocks to an external circuit in the global wiring layer.

17. 21. A method as claimed in claim 12, further comprising the following step:

forming at least one or more of the wiring layers in the global wiring layer.

13 · 22. A method as claimed in claim 14, further comprising the following step:

forming at least one or more of the insulating layers in the global wiring layer.

21